Notice

Environmental Protection Act 1994

Environmental Evaluation

Notice to conduct or commission an environmental evaluation

This notice to conduct or commission an environmental evaluation is issued by the administering authority pursuant to section 326B of the Environmental Protection Act 1994.

The Mulgrave Central Mill Company Pty Ltd
47 Gordon Street
Gordonvale QLD 4865

Your reference: EPPR00390613
Our reference: 101/0009102, C-CPLRC-100008829; E-100072540

Tuesday, 2 February 2021

Take notice: that under the *Environmental Protection Act 1994* (the Act) a notice to conduct or commission an environmental investigation (EE) is issued to The Mulgrave Central Mill Company Pty Ltd (ACN 009 657 032) (you) by the administering authority. The administering authority is the Chief Executive of the Department of Environment and Science (the department).

The notice to conduct or commission an environmental investigation is issued with respect to the activities of The Mulgrave Central Mill Company Pty Ltd on land described as 47 Gordon Street, Gordonvale, Lot 102 on Plan SP279534, Lot 184 on Plan NR5231, Lot 11 on Plan RP835454, and Lot 12 on Plan RP835454 (the licensed place).

This EE was originally issued on 16 December 2020 and was varied on 2 February 2021 following an internal review. The original notice remained in force until it was replaced by this notice on 2 February 2021.

A. Grounds

The notice to conduct or commission an environmental investigation is issued on the following grounds:

1. In accordance with section 326B(1)(a) and 326B(1)(b) of the Act, the department is satisfied that an event has happened causing environmental harm while an activity was being carried out and an activity or proposed activity is causing, or is likely to cause environmental harm.

The facts and circumstances forming the basis for these grounds are:

1. The Mulgrave Central Mill Company Pty Ltd operates the Mulgrave Sugar Mill and is the holder of environmental authority EPPR00390613 (EA), which authorises the following environmentally relevant activity (ERA) at the licensed place:
    a) ERA 28 – *Sugar milling or refining* – crushing or grinding 200 tonnes or more of sugar cane in a year; or manufacturing 200 tonnes or more of sugar or other sugarcane products in a year.

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2. The licenced place, as defined in the EA, includes Lot 102 on Plan SP279534, Lot 184 on Plan NR5231, Lot 11 on Plan RP835454, and Lot 12 on Plan RP835454, located at Gordon Street, Gordonvale.
3. Mulgrave Sugar Mill operates continuously during the crushing season which lasts approximately 22 weeks/year. Additionally, steam trials are completed prior to the start of crush as part of the safety and commissioning component of boiler start-up.
4. Release of contaminants to the atmosphere are authorised via the boiler house stack (Release Point A1) located on Lot 102 on Plan SP279534, in accordance with conditions of the EA.
5. When operating, emissions are treated in a wet scrubber system and released via the boiler house stack at a height of 50.3 metres.
6. Bureau of Meteorology (BOM) wind rose graphs for the Cairns Aero Station (ID 031011) show that the predominant wind directions during crushing season are from a Southerly and South-Easterly direction.
7. Mulgrave Sugar Mill is situated on the Eastern edge of the township of Gordonvale; consequently, stack emissions tend to be directed towards the township.
8. Mulgrave Sugar Mill's boilers are permitted to be fuelled by bagasse, coal, fuel oil, wood, or waste oil, in accordance with conditions of the EA.
9. Mulgrave Sugar Mill utilise waste oil as a fuel to supplement bagasse during boiler start-up and during times of abnormal or suboptimal cane feed conditions and/or bagasse quality.
10. Bagasse and waste oil have highly variable composition, combustion properties and combustion by-products.
11. Amounts and concentrations of sugar mill combustion by-products released to the atmosphere are influenced by combustion efficiency and the effectiveness of emissions control measures including wet scrubbing.
12. Sugar mill combustion by-products include carbon monoxide, sulphur oxides, oxides of nitrogen, acid gases and organic compounds. Metals and their compounds may also be entrained and carried by gas or vapour.
13. Emissions of substances listed on the National Pollutant Inventory (NPI) are estimated using the NPI Emission Estimation Technique Manuals. Where the emission estimate for a substance exceeds the reporting threshold, it is reported annually to the NPI by The Mulgrave Central Mill Company Pty Ltd.
14. The 2018/2019 NPI report for Mulgrave Sugar Mill recorded the following annual emission estimates:
    a) Carbon monoxide – 957,137 kilograms
    b) Oxides of Nitrogen – 282,866 kilograms
    c) Sulfur dioxide – 91,822 kilograms
    d) Particulate Matter <10.0 microns (PM10) – 38,617 kilograms (3,078 kilograms of which are recorded as fugitive rather than point source emissions)
    e) Particulate Matter <2.5 microns (PM2.5) – 20,257 kilograms
    f) Total Volatile Organic Compounds (TVOCs) – 11,025 kilograms
    g) Ethanol – 10,851 kilograms
    h) Lead and compounds – 91.39 kilograms
    i) Chromium (III) compounds – 3.37 kilograms
    j) Nickel and compounds – 1.85 kilograms
    k) Cadmium and compounds – 1.57 kilograms
    l) Polycyclic aromatic hydrocarbons (PAHs) – 0.05 kilograms
15. Exposure to oxides of nitrogen, PAHs, sulphur dioxide, TVOCs, and ethanol may cause irritation to the eyes, nose and throat, and can lead to coughing. Oxides of nitrogen and sulfur dioxide, among other substances, can also cause strong odours.
16. Particulates with an equivalent aerodynamic diameter (EAD) of 10 microns and less (PM10) are classified as respirable and hence may affect human health. Particulates with an EAD of 2.5 microns

and less (PM2.5) have been statistically associated with human health effects including the exacerbation of asthma.

17. Exposure to the above mentioned substances may therefore cause adverse impacts on qualities of the air environment that are conducive to human health and wellbeing, aesthetics of the environment, and may also cause offensive odours.
18. The department considers that based on the predominant wind direction, the variability of fuel qualities, and the reported emission estimates of combustion by-products, your activities at the licensed place have the potential to impact environmental values and cause environmental harm, as nuisance, at sensitive receptors.
19. On 4 June 2020, the department received a report of smoke nuisance and offensive odour which identified Mulgrave Sugar Mill as the alleged source. The community notifier reported that this was not an isolated occurrence and nuisance has been experienced at different times over the past 4 years. This report was not considered frivolous or vexatious.
20. The department responded to this community report and conducted monitoring within Gordonvale area over the succeeding weeks.
21. On 16 June 2020, departmental officers conducted monitoring in Gordonvale and made the following observations:
    a) Smoke nuisance and offensive odour was recorded between 10:20am and 11:40am at the front of the Turf Club and Gordonvale State School, located on George Street, approximately 500 metres from Mulgrave Sugar Mill. It is noted that departmental officers departed this location soon after 11:40am in order to avoid prolonged exposure, and that the smoke nuisance was ongoing at the time of departure.
    b) Smoke nuisance was recorded between 12:20pm and 12:30pm at the front of Pyramid Residential Care Centre, located on Cairns Road approximately 1.3 kilometres from Mulgrave Sugar Mill.
    c) Smoke nuisance was again observed between 2:50pm and 3:05pm in the Gordonvale CBD. It is noted that departmental officers departed this location soon after 3:05pm and that the smoke nuisance was ongoing at the time of departure.
    d) The smoke nuisance and offensive odour was not detected at upwind monitoring sites on 16 June 2020, nor was it detected during background monitoring conducted on 5 and 11 June 2020.
22. On 16 June 2020, departmental officers observed smoke being emitted from the Mulgrave Sugar Mill stack and observed it falling to ground level and travelling towards nuisance sensitive places within the Gordonvale township, including those locations described above.
    a) The smoke elicited the reflex to cough and caused irritation to the eyes of departmental officers. Members of the public in proximity to the State School entrance were also observed to cough and wave at the smoke in an effort of avoid exposure.
    b) When exposed to the smoke, departmental officers experienced a strong synthetic burning odour that caused displeasure to the officer's sense of smell and was deemed offensive by an authorised person at George Street, Gordonvale.
    c) No other potential sources of smoke or emissions were observed on 16 June 2020.
23. Environmental nuisance of this nature impacts the environmental values of human health and wellbeing and aesthetics of the environment, including the amenity and odour qualities of a place, which are considered to be values present at the nuisance sensitive places described above.
24. On two occasions on 16 June 2020, members of the public approached departmental officers and advised that smoke nuisance of a similar nature frequently occurs during the crushing season. These community members expressed concern for the potential respiratory and health implications of the smoke.

25. On 24 June 2020, you received two community reports of nuisance. These community notifiers reported a burning oil smell and difficulty breathing at a distance of over 2 kilometres from Mulgrave Sugar Mill.
26. Dark coloured smoke, which is considered an indicator of inefficient combustion and/or ineffective wet scrubbing, has been observed on a number of occasions by departmental officers at various locations within the Gordonvale township, including on 4 June 2020 at 3:20pm, on 16 June 2020 from 1:25pm to 1:50pm and from 2:35pm to 2:40pm, and on 24 June 2020 at 3:20pm.
27. On 23 June 2020, the department issued you correspondence identifying potential non-compliances with your EA and provisions of the Act, and requested further information relating to your activities on 16 June 2020 including actions taken to prevent or minimise harm.
28. On 2 July 2020, you provided a response which advised that you would take action to address the matters identified commencing with site investigations by a subject matter expert in boiler function. In the response, you also advised the following:
    a) Bagasse and waste oil were burnt concurrently throughout the day on 16 June 2020, with crushing commencing at 4:35pm.
    b) Atmospheric conditions were noted as including low cloud cover, South-Easterly wind direction towards the township, and wind velocity such that stack emissions were sheared immediately and pushed down towards the township.
    c) Review of camera footage identified 6 periods of darker smoke emissions ranging from one to three minutes in duration between 11:48am and 3:03pm, which is characteristic of lower oxygen levels in the boiler furnace.
    d) There are no environmental incident logs of any operational matters that may have affected environmental performance.
    e) The response also provided supporting documentation including waste oil product information, logs of visual monitoring using the Ringelmann scale of smoke darkness, records of complaints received, the most recent stack test and a stack diagram, and a schedule of wet scrubber maintenance.
29. The Mulgrave Central Mill Company Pty Ltd monitors stack emissions through visual assessments and camera footage, however as at June 2020, had not undertaken stack testing of particulate matter concentration since October 2018, nor has there been monitoring of ambient air quality within the Gordonvale township.
30. The department considers that an event has happened on 16 June 2020 that caused environmental harm in the form of offensive odour resulting from smoke emissions while an activity was being carried out at the licensed place.
31. On 23 July 2020, the department issued you a penalty infringement notice (PIN) for contravention of condition B4 of your EA which states *"The environmentally relevant activities which are the subject of this environmental authority must be carried out in such a manner to ensure that no odour deemed offensive by an authorised person and caused by the environmentally relevant activities can be detected beyond the boundaries of the licenced place."*
32. Furthermore, based on observations of departmental officers, reports of environmental nuisance from members of the community, and reported sugar mill combustion by-products, the department considers that activities at the licensed place are causing or are likely to cause environmental harm in relation to offensive odour and smoke nuisance to nuisance sensitive places in the township of Gordonvale.
33. Environmental harm is defined under section 14 of the Act as *"any adverse effect, or potential adverse effect (whether temporary or permanent and of whatever magnitude, duration or frequency) on an environmental value, and includes environmental nuisance."*

34. Environmental nuisance is defined under section 15 of the Act as *"unreasonable interference or likely interference with an environmental value caused by –*
    a) aerosols, fumes, light, noise, odour, particles or smoke; or
    b) an unhealthy, offensive or unsightly condition because of contamination; or
    c) another way prescribed by regulation."
35. Environmental value, as defined under section 9 of the Act, *"is –*
    a) a quality or physical characteristic of the environment that is conducive to ecological health or public amenity or safety; or
    b) another quality of the environment identified and declared to be an environmental value under an environmental protection policy or regulation."
36. The *Environmental Protection (Air) Policy 2019* identifies the qualities of the air environment that are conducive to human health and wellbeing and to protecting the aesthetics of the environment as environmental values to be enhanced or protected.
37. Smoke nuisance and offensive odour impacts the environmental values of human health and wellbeing and aesthetics of the environment, including the amenity and odour qualities of a place, which are considered to be values present throughout residential and commercial premises within the township of Gordonvale.
38. Impact to environmental values was evidenced by:
    a) Community reports of environmental nuisance on 4 June 2020 and 24 June 2020;
    b) The strong intensity of the offensive odour detected during monitoring on 16 June 2020;
    c) The severity of the ground level haze caused by smoke emissions observed on 16 June 2020;
    d) The physical responses of coughing and irritation to one's eyes that the smoke elicited on 16 June 2020; and
    e) The effect on members of the community who were observed to cough and wave at the smoke and who spoke directly with departmental officers on 16 June 2020.
39. Further likely impact to members of the community was evidenced by:
    a) The spatial extent of the smoke which was observed up to and beyond 1.3 kilometres from the source on 16 June 2020;
    b) The duration of the smoke nuisance which was experienced for over an hour at the State School on 16 June 2020; and
    c) The potential health effects posed by exposure to particulate matter and other contaminants produced by sugar mill combustion.
40. The department has determined that the facts and circumstances warrant the issuing of a notice to conduct or commission an environmental investigation under section 326B(1)(a) and 326B(1)(b) of the Act.
41. Subsequent to the issuing of statutory notice STAT-E-100022326 on 16 December 2020, The Mulgrave Central Mill Company Pty Ltd submitted an application for internal review on 4 January 2021.
42. The application was accompanied by new information not previously made available to the department, that warranted consideration by the department with regards to the statutory notice issued. New information included the following:
    a) The outcome of proactive site investigations undertaken by a suitably qualified person in July 2020 and submission of a report produced in December 2020 evaluating boiler performance at Mulgrave Sugar Mill;
    b) Commitment from The Mulgrave Central Mill Company Pty Ltd to implement certain recommendations provided by the suitably qualified person including, but not limited to, reviewing maintenance of wet scrubbers, installing and trialling the use of an opacity

meter, and reviewing various operational and procedural aspects of boiler start-up and operation; and

c) Details of works undertaken to complete a new bagasse inloading facility, upgrade boiler electrical systems, and install a deaerator, to assist in the efficient operation of the boilers;

d) Maintenance and repairs undertaken and further works planned including upgrades to increase the capacity of induced draught fans to assist in the efficient operation of the boilers; and

e) Further works planned to expand bagasse storage capacity with the aim of progressing to exclusive use of bagasse as a fuel source.

43. Having considered this new information and the implications of ongoing and planned changes to the operation of Mulgrave Sugar Mill with regards to fuel types, boiler operation, and start-up processes, the department has determined that, in accordance with the department's internal review processes, revised environmental investigation requirements are warranted, as stated in this statutory notice.

B. Requirements

The report on the environmental investigation must address the following relevant matters:

1. By **12 April 2021**, you must develop an **Air Quality Monitoring Program** to investigate potential environmental nuisance associated with air emissions from the Mulgrave Sugar Mill, and submit a copy to the department for review. You must have due regard and consideration for any comments made by the department in relation to the documents submitted.
2. The **Air Quality Monitoring Program** must:
    a) Be prepared by a *suitably qualified person*;
    b) Include monitoring of both point source air emissions from Mulgrave Sugar Mill and ambient air quality, having consideration of sensitive receptors and meterological variables;
    c) Account for variation in fuel types used during start-up and operation of Mulgrave Sugar Mill, as well as planned changes to fuel inputs over the 2021 and 2022 crushing seasons;
    d) Identify contaminants to be monitored with consideration of reported sugar mill combustion by-products, planned fuel inputs, and appliable environmental and health based guidelines and standards;
    e) Include a timeline for implementation of the monitoring program over 2021 and 2022 crushing seasons identifying key milestones and duration of monitoring periods;
    f) Be conducted in accordance with relevant Australian or International standards, or other method/s identified and demonstrated as being appropriate for assessment against applicable environmental and health based guidelines and standards;
    g) Ensure all analysis required is carried out by a laboratory that has National Association of Testing Authorities (NATA) accreditation, or an equivalent certification, for such analysis;
    h) Include an analysis and review of monitoring results against applicable environmental and health based guidelines and standards;
    i) Include record keeping of the following information, where applicable, on a daily basis during, and for a 14 day period prior to and following any monitoring:
        i) Boiler throughputs;
        ii) The type, volume, composition, and supplier of fuel/s burned;
        iii) Any operational or equipment factors, including incidents, maintenance and modifications, that may influence air emissions from the Mulgrave Sugar Mill;

iv) Any community reports of environmental nuisance received and the subsequent response, as per Condition H15 of Environmental Authority EPPR00390613; and
v) Visual estimates of smoke darkness (density), as per Condition B1 (d) of Environmental Authority EPPR00390613.

3. The Air Quality Monitoring Program must be implemented by a *suitabily qualified person* during the 2021 and 2022 crushing seasons and must commence no sooner than 20 business days following receipt of the departments comments, if any, with regards to documents submitted under Requirement 1.
4. By **14 November 2022**, you must submit the Environmental Report, including results and interpretation of the Air Quality Monitoring Program, to the department.

The environmental investigation must be carried out, and the environmental report prepared by a *suitably qualified person*. A *suitably quality person* is defined as a person or persons who has demonstrated professional qualifications, training, skills or experience relevant to performing the function.

The environmental report (including all requirements) must be submitted to the department on or before: **Monday, 14 November 2022**

As the recipient of this notice, you are also required to provide a statutory declaration in the form attached, to accompany the environmental report submitted to the department.

The *suitably qualified person* who prepares the environmental report must also provide a statutory declaration in the form attached to the environmental report submitted to the department.

Copies of the template statutory declarations can also be accessed from the Queensland Government website at www.qld.gov.au, using the publication number as a search term:

1. Statutory declaration environmental evaluation for recipient (ESR/2016/1997)
2. Statutory declaration for *suitably qualified person* (ESR/2016/2266)
3. Statutory declaration environmental evaluation for auditor (ESR/2016/2265)

Take notice:

1. The requirements of the notice to conduct or commission an environmental investigation take effect immediately upon service of this notice;
2. This notice remains in force until further notice from the department; and
3. You are responsible for meeting the costs of conducting or commissioning the environmental evaluation, preparing the environmental report and providing any further information as requested by the department.

C. Reviews and appeals

The provisions regarding reviews of decisions and appeals are found in sections 519 to 539 of the Act.

A person who is dissatisfied with certain decisions of the department, may be able to apply to have the department review that original decision.

Generally, a request to have a decision reviewed must:

- be made within 10 business days of the decision being notified to the person;
- be supported by enough information to enable the department to decide the application for review; and

- be made using the application form, Application for review of original decision (ESR/2015/1573) available on the Queensland Government website at www.qld.gov.au, using the publication number (ESR/2015/1573) as a search term.

Where an application has been made for a decision to be reviewed, the applicant may also apply to the relevant court for a stay of the decision to secure the effectiveness of the review.

Once the original decision has been reviewed, a person who is dissatisfied with the review decision may be able to appeal against that decision to the relevant court within 22 business days after receiving notice of the review decision.

A person whose interests are or would be adversely affected by a decision of the department may also be able to request a statement of reasons for a decision or a statutory order review under the *Judicial Review Act 1991*.

For further information about reviews and appeals see the information sheet, Internal review and appeals (ESR/2015/1742) available on the Queensland Government website at www.qld.gov.au, using the publication number (ESR/2015/1742) as a search term.

Information sheets are available on the Queensland Government website at www.qld.gov.au, using the publication number as a search term.

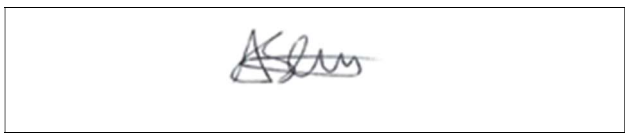
You may have other legal rights or obligations and should seek your own legal advice.

D. Penalty

Failure to comply with a notice to conduct or commission an environmental evaluation is an offence.

1. The maximum penalty for an individual is 300 penalty units, totalling $ 40,035.00.
2. The maximum penalty for a corporation is 1500 penalty units, totalling $ 200,175.00.

Should you have any queries in relation to this notice, please contact Kristen Corkill of the department on telephone number (07) 4222 5334.



Signature

2 February 2021

Date

Alisha Stewart,
Manager (Compliance)
Delegate of the Chief Executive
Department of Environment and Science
Environmental Protection Act 1994

Enquiries:

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